



SPARE PARTS CATALOG



TC

LD

AP

TD

S

LP

IA SERIES BREWERS

IA SERIES Intelligent Brewing System

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ITEM #	IMAGE	DESCRIPTION	UM	
Base Assemblies				
108009		<i>Base Assembly, 3 Station ACE Plus</i> [LP Model Only]	1	EA.
108093		<i>Base Assembly, 1 Station Black IA</i> [S Model Only]	1	EA.
110385		<i>Base, LDR 8.5" Wide Black</i> [TC, AP, LD, & TD Models Only]	1	EA.
100003		Snap On Bushing, 3/4" Black Plastic	1	EA.
100010		Warming Plate Assembly Black	1	EA.
100008		Porcelain Plate, Black With Studs	1	EA.
100054		#8 Lock Washer, External Tooth SS	1	EA.
100061		8-32 Nut, Hex SS	1	EA.

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ITEM #	IMAGE	DESCRIPTION		UM
Base Assemblies - Continued				
100086		Support Plate, Warming Element	1	EA.
100187		Warming Element, 100W 120V Short	1	EA.
100078		Bumper Foot With Screw	1	EA.
100160		Screw, 4-40 x 5/8" SPHMS SS	1	EA.
100254		Decal, Warning "Hot Surface"	1	EA.
100316		T-100 Base [LP Model Only]	1	EA.
102792		Base, Top 1 - Station Blank ACE [S Model Only]	1	EA.
102333		Screw, Combo Head 6-32 x 3/8 SS [LP Model Only]	1	EA.






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ITEM #	IMAGE	DESCRIPTION	UM	
Base Assemblies - Continued				
102811		Base Top, 3 Station Blank [LP Model Only]	1	EA.
102814		Base Bottom, 3 Station Spot Welded [LP Model Only]	1	EA.
102794		Base Bottom, Blank 1 Station ACE [S Model Only]	1	EA.
102826		Face Plate, Base 3 Station SS [LP Model Only]	1	EA.
102826-B		Face Plate, Base 3 Station Black [LP Model Only]	1	EA.
102825		Face Plate, Base 1 Station SS [S Model Only]	1	EA.
102825-B		Face Plate, Base 1 Station Black [S Model Only]	1	EA.
102845		Plate, Louver 3 Station Base Stove [LP Model Only]	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	UM
Covers				
102789		<i>Cover Plain, ACE Model</i> [AP, LD, LP, TC, & TD Models Only]	1	EA.
102791-B		<i>Cover Assembly, 2 Station Step Up Black</i> [S Model Only]	1	EA.
100003		Snap On Bushing, 3/4" Black Plastic	1	EA.
100010		Warming Plate Assembly Black	1	EA.
100008		Porcelain Plate, Black With Studs	1	EA.
100054		#8 Lock Washer, External Tooth SS	1	EA.
100061		8-32 Nut, Hex SS	1	EA.
100086		Support Plate, Warming Element	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	UM
Covers - Continued				
100187		Warming Element, 100W 120V Short	1	EA.
100160		Screw, 4-40 x 5/8" SPHMS SS	1	EA.
100254		Decal, Warning "Hot Surface"	1	EA.
102333		Screw, Combo Head 6-32 x 3/8 SS	1	EA.
102790		Cover Only, 2 Station Step Up Blank [S Model Only]	1	EA.
705370		NK Stove 2 Station Cover [S Model Only]	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	UM
Tank Assemblies				
108008		<i>Tank Assembly, ACE 1400W 120V ACE Plus</i> [LP, S, & TC Models Only]	1	EA.
108050		<i>Tank Assembly, ACE 1750W 120v ACE Plus</i> [AP, LD, & TD Models Only]	1	EA.
100030		Gasket, Brass .566ID Tinplated	1	EA.
100135		Bulkhead Fitting, Outlet	1	EA.
100149		Male Elbow, 1/4C x 1/8NPT S&N	1	EA.
100166		Sleeve, 3/8" Compression Brass [Inlet & Spray Head Tube]	1	EA.
100170		Nut, 3/8" Compression Brass [Inlet & Spray Head Tube]	1	EA.
100190		Jam Nut, 1/2 - 20 Brass	1	EA.








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ITEM #	IMAGE	DESCRIPTION	UM	
Tank Assemblies - Continued				
100213		Nut, 1/4" x 20 Hex SS	1	EA.
100269		Hi Limit Thermostat Bracket	1	EA.
100409		Gasket Brass, .520 ID Tinplated	1	EA.
100431		Nut, Brass 9/16-24 x 11/16 Hex Tinplated	1	EA.
100440		Hose Clamp, LP Brewers	1	EA.
102580		Heating Element, 1400W 120V [LP, TC, & S Models Only]	1	EA.
100071		Heating Element, 1750W 120V [AP, LD, & TD Models Only]	1	EA.
102831		Connector Fitting, Female 3/8C x 1/8NPT	1	EA.




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ITEM #	IMAGE	DESCRIPTION	UM	
Tank Assemblies - Continued				
102835		Bulkhead Fitting, Faucet Outlet Tinplated	1	EA.
102874		Silicone Tubing 3/8" x 5/8" x 9.00" [152213]	1	EA.
108007		Tank Only, ACE Plus	1	EA.
108178		Silicone Tubing, 1/4" x 3/8" x 7.25" [152218]	1	EA.
108248		Adaptor Fitting, 1/4NPS x 3/8 Tube	1	EA.
110595		Silicone Vacuum Breaker	1	EA.
111593		Manual Thermostat Vertical Tab 221F 25A	1	EA.
111635		Hose Clamp, .574 ID	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	
Tank Assemblies - Continued				
152184		Thermister Assembly	1	EA.
152198		Lead Wire, 14GA Violet - Black 4" Teflon 1S - 1S	1	EA.
152397		Washer, TE .218" ID x .50" OD x .031"	1	EA.
152701		Tube, SS 3/8 x .028 x 2.0 x 5.53 x 90 Degrees	1	EA.
201112		Brass Insert, 1/4 ID Tube Tinplated	1	EA.
110507		"O" Ring, 1/4" x 3/8" OD x 1/16" Wall Silicone	1	EA.
108002		<i>Tank Lid Assembly, ACE Plus</i>	1	EA.
108003		O-Ring, 1/8" ID x 1/4" OD	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	
Tank Assemblies - Continued				
500409		Probe, 5.312" Passivated	1	EA.
500410		Probe, 1.718" Passivated	1	EA.
110099		Lid, Tank Plastic Molded 6Y	1	EA.
108441		Plug, Tank Cover Natural Silicone Vented	1	EA.

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ITEM #	IMAGE	DESCRIPTION		UM
Micro Switch & Bracket Assemblies				
102862		<i>Micro Switch & Bracket Assembly</i>	1	EA.
100160		Screw, 4-40 x 5/8" SPHMS SS	1	EA.
102807		Micro Switch Bracket Assembly	1	EA.
102841		Micro Switch With Offset	1	EA.
Valve & PDS Assemblies				
108404		<i>Valve & PDS Assembly ACE - IA</i>	1	EA.
108425		Valve Assembly, No Flow Washer	1	EA.
100296		Cap, Flow Control Compression	1	EA.
100442		Male Elbow, 1/4F x 3/8NPT Tinplated	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	UM
Valve & PDS Assemblies - Continued				
102780		Solenoid Valve, S-45	1	EA.
790019		Flow Control Gasket, Nylon	1	EA.
110322		PDS Valve Assembly, Low Flow ACE	1	EA.
700904		Tubing, Copper 1/4" X .030 X 1.75"	1	EA.
110305		PDS Valve Assembly Only, Low Flow Flare - Plug	1	EA.



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ITEM #	IMAGE	DESCRIPTION	UM	
Miscellaneous Components				
100003		Snap On Bushing, 3/4" Black Plastic	1	EA.
108090		Harness & Cord Assembly 120V IA	1	EA.
100024		Spray Head, SS 5 Hole	1	EA.
100025		Spray Head Gasket	1	EA.
100054		#8 Lock Washer, External Tooth SS	1	EA.
100061		8-32 Nut, Hex SS	1	EA.
100153		Tube, Ace Back Compression	1	EA.
100164		Sleeve, 1/4" Compression	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	
Miscellaneous Components - Continued				
100165		Nut, 1/4" Compression	1	EA.
100166		Sleeve, 3/8" Compression Brass	1	EA.
100170		Nut, 3/8" Compression Brass	1	EA.
100192		Pop Rivet, SS	1	EA.
100254		Decal, Warning "Hot Surface"	1	EA.
101011		Washer, 1/2" External Tooth SS	1	EA.
101035		Grommet, Strain Relief 14/3	1	EA.
102333		Screw, Combo Head 6-32 x 3/8 SS	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	
Miscellaneous Components - Continued				
102770		Faucet With Red Handle, ACE	1	EA.
102783		Spray Head Tube, ACE	1	EA.
108044		Control Board Assembly, Warmer IA [LP & S Models Only]	1	EA.
100243		Nut, 4-40 Hex SS	1	EA.
102799		Right Hand Brew Rail - ACE	1	EA.
102800		Left Hand Brew Rail - ACE	1	EA.
102864		Screw, 6-32 x 1/4" SFHMS (U/C)	1	EA.
105043		Washer, 6-32 x 3/8" PPHMS SS	1	EA.









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ITEM #	IMAGE	DESCRIPTION	UM	
Miscellaneous Components - Continued				
102426		Label, Face Plate 3 Sta. IA Series [LP & S Models Only]	1	EA.
102884		Lamp, "Heating" - Red/ "Brew" - Amber	1	EA.
104002		Momentary Switch, Amber	1	EA.
104015		Bezel Adaptor, Plastic Black	1	EA.
110958		Relay, 12V DC SPST 30A	1	EA.
201985		Start Switch, Black [LP & S Models Only]	1	EA.
102427		Label, Face Plate Dispenser IA Series [AP, LD, & TD Models Only]	1	EA.
102428		Label, Half & Full IA Series [AP, LD, & TD Models Only]	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	
Miscellaneous Components - Continued				
511027		Screw, 8-32 x 3/8" SPHMS SS [Also Used On The 3 Sta. Base]	1	EA.
110965		Washer, #6 Internal Tooth	1	EA.
110985		Brew Basket Assembly, BW MOD VAC black	1	EA.
120142		Snubber, Digi II Board	1	EA.
102618		Cover, Solenoid Valve - ACE	1	EA.
151512		Wire Nut, Connector	1	EA.
201112		Brass Insert, 1/4 ID Tube Tinplated	1	EA.
201173		Spray Head Nut, 7/16 - 20 SS	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	UM
Miscellaneous Components - Continued				
201178		Receptacle Adaptor, Double .250	1	EA.
700413		Volume Switch, I, II, & III	1	EA.
500041		Positive Lock Receptacle Insulator [Used On Micro Switch]	1	EA.
102129		Sleeve, Insulated 1/4" Straight [Used On The 3 Sta. Base]	1	EA.
108046		Control Board Assembly, Thermal IA [AP, LD, TC, & TD Models Only]	1	EA.
100212		Washer, #6 External Lock SS	1	EA.
110359		Screw, #8 x 1/2" PPHZPS Hi - Lo	1	EA.
111445		Server, 1.9L Short Thermal	1	EA.

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ITEM #	IMAGE	DESCRIPTION	UM	UM
Miscellaneous Components - Continued				
108045		Momentary Switch, Red STDP [AP, LD, TC, & TD Models Only]	1	EA.
103785		Hex Nut, 4-40 Nylon Insert SS [Used On Micro Switch]	1	EA.